Sui Southern Gas Company Limited

METER MANUFACTURING PLANT
SPECIAL TERMS AND CONDITIONS.
Spares for Measuring Unit Assembly Line-Gluing Machine

4-Axis Motion / Drive Controller for G-4 (V3) Gluing Machine
Requisition No.: 681675

The bidder must be duly registered with NTN and GST.

Bidders are required to visit the site prior to submission of their bids to fully understand the operational requirements and ensure compatibility with the existing G-4 (V3) Gluing Machine.

A facility visit to the bidder's premises may also be conducted to assess the bidder's technical capabilities and the availability of adequate installation, troubleshooting, repair, and after-sales support facilities.

The bidder must possess a valid Pakistan Engineering Council (PEC) registration, where applicable.

If the bidder is not the Original Equipment Manufacturer (OEM) of the offered controller, the bidder shall provide a valid OEM Authorization Certificate.

The bidder must have successfully completed at least five (05) similar projects involving motion control, CNC, dispensing, gluing, or other related industrial automation applications. Documentary evidence of such projects shall be submitted with the bid.

The bidder shall submit a realistic work plan and implementation schedule demonstrating that complete installation, testing, and commissioning of the controller can be successfully completed within seven (07) days.

All supplied items shall be brand new, unused, of the latest available manufacturing batch, and free from defects in material and workmanship.

The 4-Axis Motion / Drive Controller shall fully comply with the attached technical specifications and shall be compatible with the existing servo drives, motors, I/O, wiring, communication interfaces, and machine operating sequence.

for

LUBNA KAMRAN
Engineer (MMP)
Meter Manufacturing Plant
Southern Gas Company Ltd

MUHAMMAD LATIFULLAH
AGM
Meter Manufacturing Plant
Southern Gas Company Limited

CamScanner

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The supplied controller shall be properly integrated with the existing machine and shall support all required operational functions, including programming, manual axis movement/jogging, teach mode, program storage, and other functions specified in the attached technical specifications.

All items shall be securely packed using suitable protective materials to prevent damage during transportation, handling, and storage.

Each package shall be clearly labeled with the item name, quantity, manufacturer's details, and relevant Purchase Order (PO) number for proper identification and traceability.

Any item found non-compliant with the specified requirements, defective, damaged, or otherwise unsuitable during inspection, installation, testing, or commissioning shall be rejected. The supplier shall replace such items with compliant items at their own cost within the period stipulated by SSGC, without adversely affecting the ongoing operations of the plant.

The supplier shall be responsible for installation, testing, commissioning, and integration of the controller with the existing G-4 (V3) Gluing Machine. The machine shall be handed over in fully operational working condition after successful commissioning.

Any modification, adjustment, or replacement required to achieve proper compatibility and functionality with the existing machine shall be carried out by the supplier at no additional cost to SSGC, subject to the approved scope and technical specifications.

for Lubna

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